

U-POL

PRODUCTS

Dolphin Glaze

Brushable/Pourable Polyester Putty

Description	<p>DOLPHIN GLAZE is a two component chemical liquid used for the final skimming of a polyester body putty repair or for direct application onto minor imperfections on bodywork prior to over painting. DOLPHIN GLAZE is designed for the professional user and combines excellent levelling properties together with easy sanding.</p>
Surface preparation and instructions for use	<p>DOLPHIN GLAZE polyester putty can be used on the following surfaces:-</p> <ul style="list-style-type: none">• Bare steel - degrease and abrade with P80 paper.• Galvanised and other Zinc coated steels - degrease and abrade with P120 paper.• Aluminium – degrease and sand with P120 paper. Do not apply over etch primer.• Original paint surfaces - degrease and abrade with P180 paper.
Mixing ratio	<p>100 parts by weight DOLPHIN GLAZE polyester filler, 2 parts by weight U-POL hardener for polyester fillers.</p> <p>The exact mixing ratio is not critical, although over or under catalyzation may affect the gel time. DOLPHIN GLAZE is a thick liquid and should be mixed in small quantities on a flat non-porous surface. To obtain optimum results apply the mixed liquid in small quantities to form a thin film - during cure surface imperfections will flow out to leave a level repair which requires only a small amount of sanding.</p>
Pot life	Once mixed, 4 -5 mins. at 20°C with 2% hardener.
Tools	Mixing board, filler knife, plastic or rubber spreader.
Drying time	Sandable after 30 mins. at 20°C.
Over-painting	DOLPHIN GLAZE polyester putty can be over-painted with most paint systems.
Product codes	DOL/1 - 880ml tin. BAGDOL/1 - 440ml plastic bag.