



DRIVING SURFACE PERFECTION™

REFACE

2K Polyester Spray Putty

Description	U-POL REFACE is a highly effective, two component sprayable polyester for the preparation of steel and fiberglass surfaces. U-POL REFACE gives a very high build, adheres excellently to metal and is easy to sand creating an ideal base for most paint systems.
Health and Safety Statement	FOR PROFESSIONAL USE ONLY. Read full instructions before use. IMPORTANT: This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the Safety Data Sheet for full handling instructions and personal protection information. SDS are available via your local distributor or via the U-POL website at www.u-pol.com . U-POL disclaim any liability where the user does not wear the recommended personal protective equipment.
Surface preparation and instructions for use	U-POL REFACE can be applied to the following - <ul style="list-style-type: none">• Bare metal. (*)• Polyester putties and bodyfillers.• Fiberglass and SMC.• Fully cured paint surfaces. <p>* Note: REFACE is <u>not recommended</u> for use over Aluminum, Galvanized (Zinc coated) or etch primers.</p> <p>Thoroughly clean and degrease surface with a suitable degreaser. Sand with 80 grit paper for bare metal or 220 grit for painted surfaces. Re-clean and dry.</p>
Hardener	Add U-POL REFACE hardener at 5 parts per 100 by volume or 3% by weight. Mix thoroughly. Only mix amount required for immediate work. Never return unused mixed product to the can.
Application	Stir well before use. Minimum recommended working temperature is 50°F. Application with a gravity fed gun is preferable, though a suction gun will suffice. Use a 2mm-3mm fluid tip. Hold gun 6-8 ins from panel. Layers may be built up wet on wet, but 5-10 minutes between coats is recommended.
Pot life	45-60 minutes at 70°F
Reducers	Reducing is not recommended. Use lacquer thinners or similar proprietary products to clean gun.
Build and pressure	2-3 spray cycles of several layers will give a very high build. At a pressure of 40-50 PSI, each pass will give a build of approximately 5-7 MIL.
Drying time	2-3 hours at 70°F or 30 mins at 140°F. Drying time is dependent upon film thickness, humidity and temperature.
Over-painting	Dry sand, clean and dry thoroughly, U-POL REFACE may then be overcoated with most primers and paint systems. A non sanding sealer is necessary if used in damp climatic conditions.
Product codes	UP0719 - 1L can UP0733 - 2.5L can

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