



DOLPHIN DEEP BODY FILLER

DOLBF/D

Version: 2.0

Date of issue: 22/06/2018 Revision date: 31/07/2019 Supersedes: 22/06/2018



DRIVING SURFACE PERFECTION

TECHNICAL DATASHEET

A premium, technically advanced filler for deep repairs or repairs to vertical surfaces. Its smooth, creamy formulation has superior filling properties and gives an ultra fine finish with effortless sanding.

- Ultra fine finish.
- Easy to sand and shape.
- Excellent adhesion.
- Non sagging.

Typical Use

Ideal for deep repairs or repairs to vertical surfaces.



APPLICATION GUIDE

Tools Required



Onion Board Mixing Palette, U-POL Applicator, SYSTEM 20 Degreasers, MAXIMUM Premium Masks, MAXIMUM Painters Overalls, MAXIMUM Abrasives, GUIDE #7 Guide Coat Aerosol

Surface Preparation



	Degreaser	Abrasion
Bare Steel	S2001 Fast/S2002 Slow Solvent-Based Degreaser	P80
Aluminium	S2001 Fast/S2002 Slow Solvent-Based Degreaser	P180
Galvanised	S2001 Fast/S2002 Slow Solvent-Based Degreaser	P180
Original Paint	S2001 Fast/S2002 Slow Solvent-Based Degreaser	P180
Polyester Body Filler	S2001 Fast/S2002 Slow Solvent-Based Degreaser	P80 - P180
GRP	S2000 Water-Based Degreaser	P180

DOLPHIN DEEP BODY FILLER is multifunctional and has superb adhesion to all the substrates above.

For best results, good preparation is essential.

Clean and degrease removing dirt, oil, grease and wax using cleaning solutions such as U-POL's SYSTEM 20 Degreasers.

Abrade with grit paper as stated above for each respective substrate.

Re-clean, dry and degrease the abraded substrate ready for application.

Application



	10°C	20°C	30°C
Mixing ratio (BPO Hardener):	3%	2%	1%
Gel Time:	6 - 7 minutes	4 - 6 minutes	4 minutes
Sandable after:	20 minutes	15 - 20 minutes	15 minutes

Maximum Fill Depth

4 - 7 mm

Infrared Bake:

50 - 80 cm, 80 °C, 5 minutes

Mix thoroughly on an Onion Board Mixing Palette.

Follow mix ratio carefully. Do not under or over catalyse.

Apply with a pressing action to reduce air entrapment.

Not recommended for applications below 5°C.

Sanding



Initial Sanding

P180

Final Sanding

P180 - P240

U-POL recommends using GUIDE #7 Guide Coat Aerosol during the sanding process to identify the high and low spots.

A U-POL Finishing Filler such as DOLPHIN GLAZE can be used to fill imperfections such as pin holes and scratches prior to painting.



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Over-Painting



U-POL recommends a SYSTEM 20 Primer to achieve the perfect surface for the colour of your choice.

TECHNICAL INFORMATION

Physical properties



Appearance	Paste.
Colour	pale,Blue
Density	≈ 1.25 (1.1 - 1.14) g/cm ³

VOC Information



EU VOC Label Marking 2004/42/II(b)(250)100 g/l

The EU limit for this product (product category: IIBb) in ready to use form is 250 g/l. The VOC content of this product as received is 190 g/l. The VOC content of this product in ready to use form is 100 g/l.

Shelf Life and Storage



Order Code	Format	Shelf Life	Batch Coding System
DOLBF/D	3L Tin	4 years	C

- A Date of manufacture, unique 5-digit batch code and expiry date printed on base of tin.
- B Date of manufacture and/or 5-digit batch code printed on base of tin/adhesive label/adhesive label on kit box. e.g. 93822 = 2019, week 38, batch 22
- C Date of manufacture and unique 5-digit batch code and printed on base of tin/adhesive label.
- D Date of manufacture and unique 5-digit batch code printed on cartridge.
- E Date of manufacture and unique 7-digit code printed on lid.
- F Date of manufacture and unique 6-digit batch number printed on packaging.
- G Date of manufacture and unique 4-digit batch code and printed on base of tin.
- H Date of manufacture and batch number incorporated into 8-digit code e.g. 18071234 = (18) 2018, (07) July, batch number1234
- I Date of manufacture printed on tin.
- J Date and time of manufacture printed on neck of aerosol.
- K Date of manufacture and weight of sachet embossed on seal. e.g. 40G 110717
- L Unique 5-digit batch code printed on packaging/adhesive label/embossed on seal. For the date of manufacture, please quote this code to technicalsupport@u-pol.com.
- M Unique 5-digit batch number followed by weight printed on tube. e.g. 17149GR78 = batch number 17149GR, weight 78 g. For the date of manufacture, please quote this code to technicalsupport@u-pol.com.
- N Date of filling and unique 7 digit batch code stamped on adhesive label.
- O LOT number ending in a unique 5-digit code printed on sachet. For the date of manufacture, please quote this code to technicalsupport@u-pol.com.
- P Date of aerosol manufacture and 5-digit aerosol base batch code printed on base of tin. e.g. 93822 = 2019, week 38, batch 22
- Q Date of aerosol manufacture and unique 5-8 digit batch code printed on base of tin.

Recommended storage temperature 5 °C - 25 °C

Store locked up. Store in a well-ventilated place. Keep cool. Keep only in original container.

For any other information please contact technicalsupport@u-pol.com for assistance.

IMPORTANT: FOR PROFESSIONAL USE ONLY. Read full instructions before use.

This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the safety data sheet for full handling instructions and personal protection information. U-POL disclaims any liability where the user does not wear the recommended personal protective equipment. The above data is for information only and may change without prior notice. It is the Buyers responsibility to ensure the suitability of the products for their own use and check the information is up to date. The recommendation of use of our products and application in our technical data sheets are based on our knowledge and experience. These data sheets are available via your local stockist or via the U-POL website at WWW.U-POL.COM. U-POL is not responsible for the results obtained by others over whose methods we have no control and thereof U-POL is not liable for consequential or incidental damages including loss of profits.