U-POL Gray Shade System is an economical tool to achieve specific shades of gray undercoat resulting in savings on basecoat usage. Through easy mixing of our white, gray and black primers, the Gray Shade System helps to reduce the basecoat film build required to achieve the correct color match to the OEM finish.

- Apply less coats of basecoats to achieve opacity
- Reduces topcoat film build required
- Reduces basecoat application time
- Improves color reproduction
- Reduces paint defects and rework associated with excessive film build
- Saves time, labor and energy costs

**Mixing Guide**

U-POL Gray Shade System is an economical tool to achieve specific shades of gray undercoat resulting in savings on basecoat usage. Through easy mixing of primers, the Gray Shade System helps to reduce the basecoat film build required to achieve the correct color match to the OEM finish.

1. Identify the desired U-POL Gray Shade System for the basecoat being applied.
2. Mix the U-POL Gray Shade System formula as per the mixing ratio in the table below. Stir thoroughly.
3. Refer to the SYSTEM 20 Primers technical data sheets (TDS) for preparation of the substrate and hardener addition.
4. Apply the U-POL Gray Shade System primer over the repair area and allow flash off as per the TDS.

<table>
<thead>
<tr>
<th>Mixing Ratio</th>
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<tr>
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<tr>
<td>75%</td>
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<tr>
<td>50%</td>
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**Mixing Guide**

1. Identify the desired U-POL Gray Shade System for the basecoat being applied.
2. Mix the U-POL Gray Shade System formula as per the mixing ratio in the table below. Stir thoroughly.
3. Refer to the SYSTEM 20 Primers technical data sheets (TDS) for preparation of the substrate and hardener addition.
4. Apply the U-POL Gray Shade System primer over the repair area and allow flash off as per the TDS.
### SYSTEM 20 Mixing Guide

#### for 150ml Primer

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<tr>
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#### Volume in ml

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#### Volume in ml

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